

# Carousel Sample

## Multiple productions active



It's possible to configure the system to manage the production of more than one work order in the same time. When the system detect the end cycle signal from the PLC, NIS will record the production of the specified article/articles, each with his quantity as following.

## Production configuration with number of items produced for each work cycle



110.0260.654, 116.0182.140 07/03/17 13:03

Takt Time	0s	OEE waiting for data
Expected items	0	
Produced items	0 (245.5/566)	
Remaining batch	320.5	
Right first time	0	

## Scrap items with quantity and cause based on production

In case of multiple production at the same time, it's necessary to specify quantity and cause for each article.

