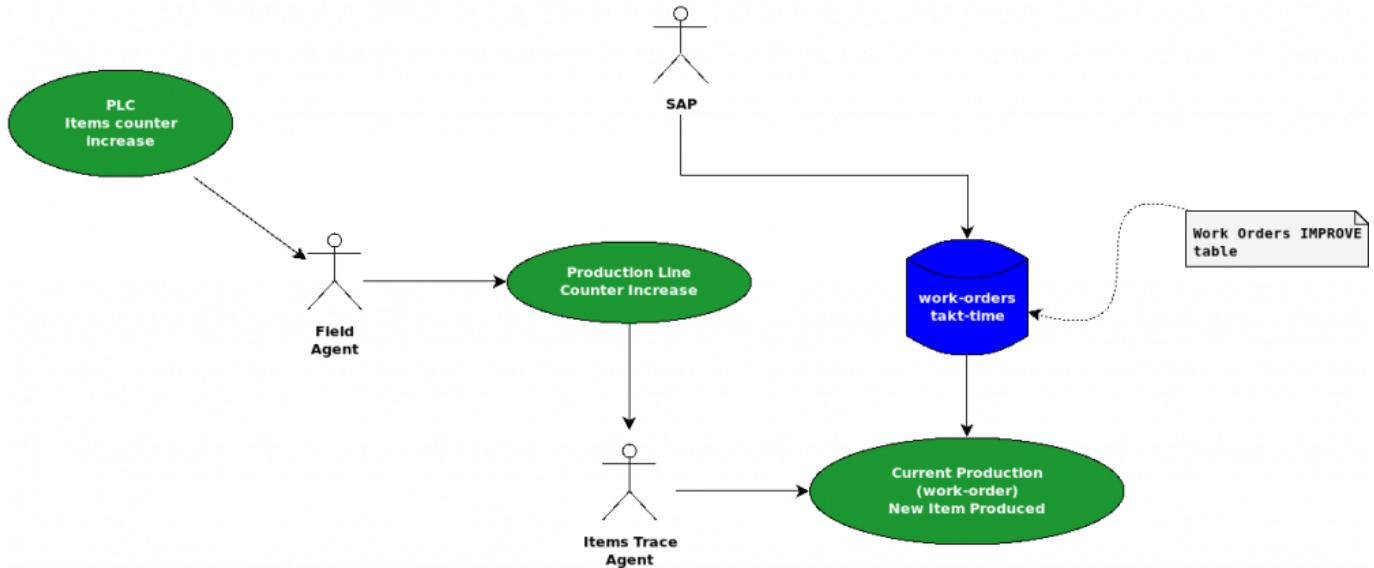
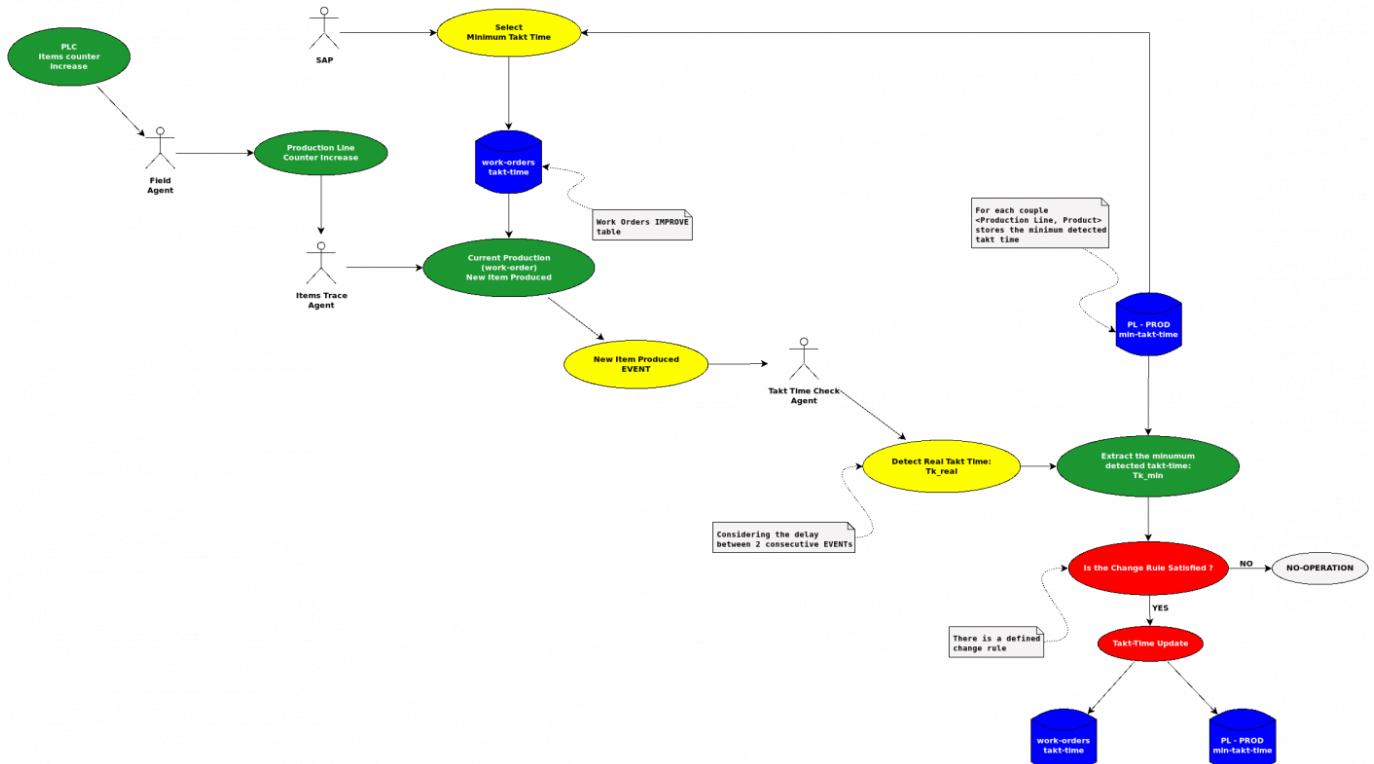


Check of Minimum Takt Time

Current Scenario

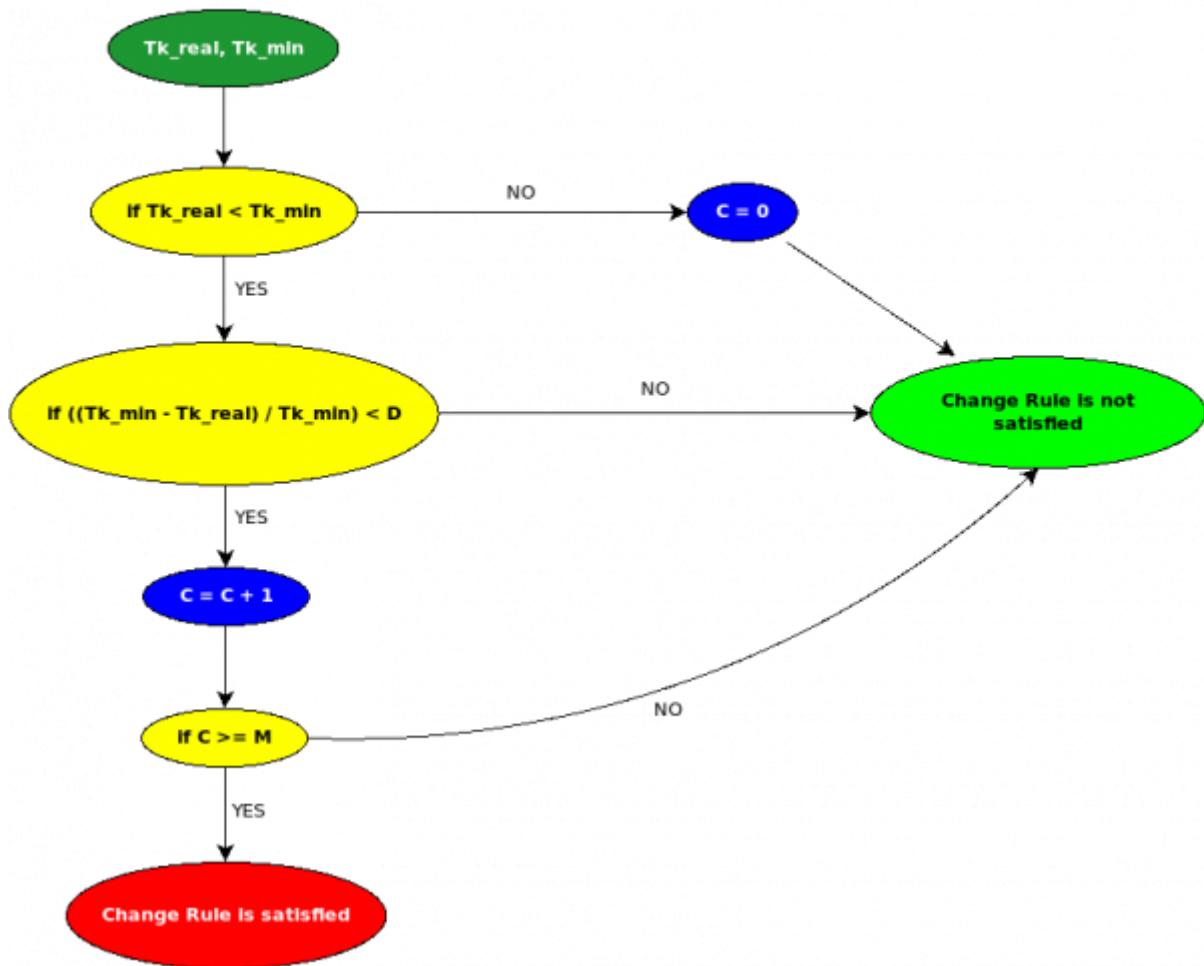


Modified Scenario



The Change Rule

D = maximum fraction (%) of decrease of Tk_real compared to Tk_min
M = minimum number of consecutive violation events that generates the "Satisfaction of the Change Rule"
C = counter of violation events starting with 0



Takt time change history

Da data	A data												
<input type="text"/>	<input type="text"/>												
Selezione linea (opzionale)													
<input type="text"/>													
Selezione articolo (opzionale)													
<input type="text"/>													
<table border="1"> <tr> <th>Data</th> <th>Ora</th> <th>Linea</th> <th>Articolo</th> <th>Tempo ciclo</th> <th>Parametri cambio tc</th> </tr> <tr> <th>codice</th> <th>descrizione</th> <th>codice</th> <th>descrizione</th> <th>prima</th> <th>numero</th> </tr> </table>		Data	Ora	Linea	Articolo	Tempo ciclo	Parametri cambio tc	codice	descrizione	codice	descrizione	prima	numero
Data	Ora	Linea	Articolo	Tempo ciclo	Parametri cambio tc								
codice	descrizione	codice	descrizione	prima	numero								
<table border="1"> <tr> <th>Tempo ciclo</th> <th>cambio tc</th> </tr> <tr> <th>dopo</th> <th>percentuale (outlayer)</th> </tr> </table>		Tempo ciclo	cambio tc	dopo	percentuale (outlayer)								
Tempo ciclo	cambio tc												
dopo	percentuale (outlayer)												
Excel													

```
select ...
from dimension d
inner join facttc f
on d.kfact = f.codice
where d.d1='...' and d.d2='...'
```

