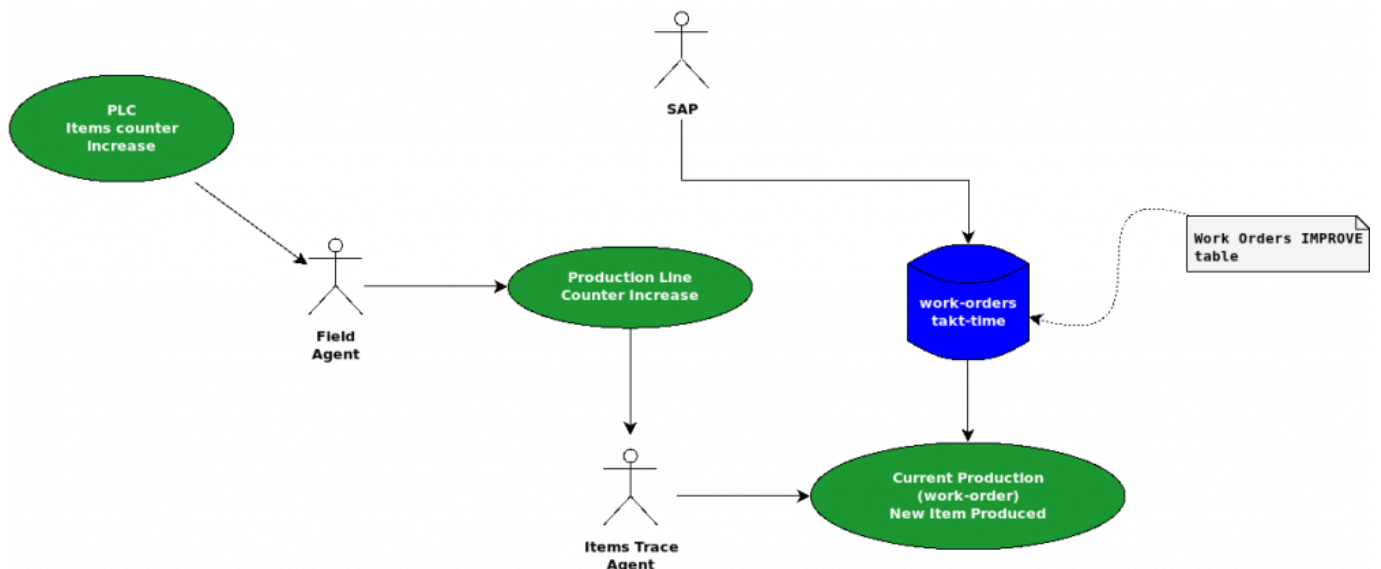
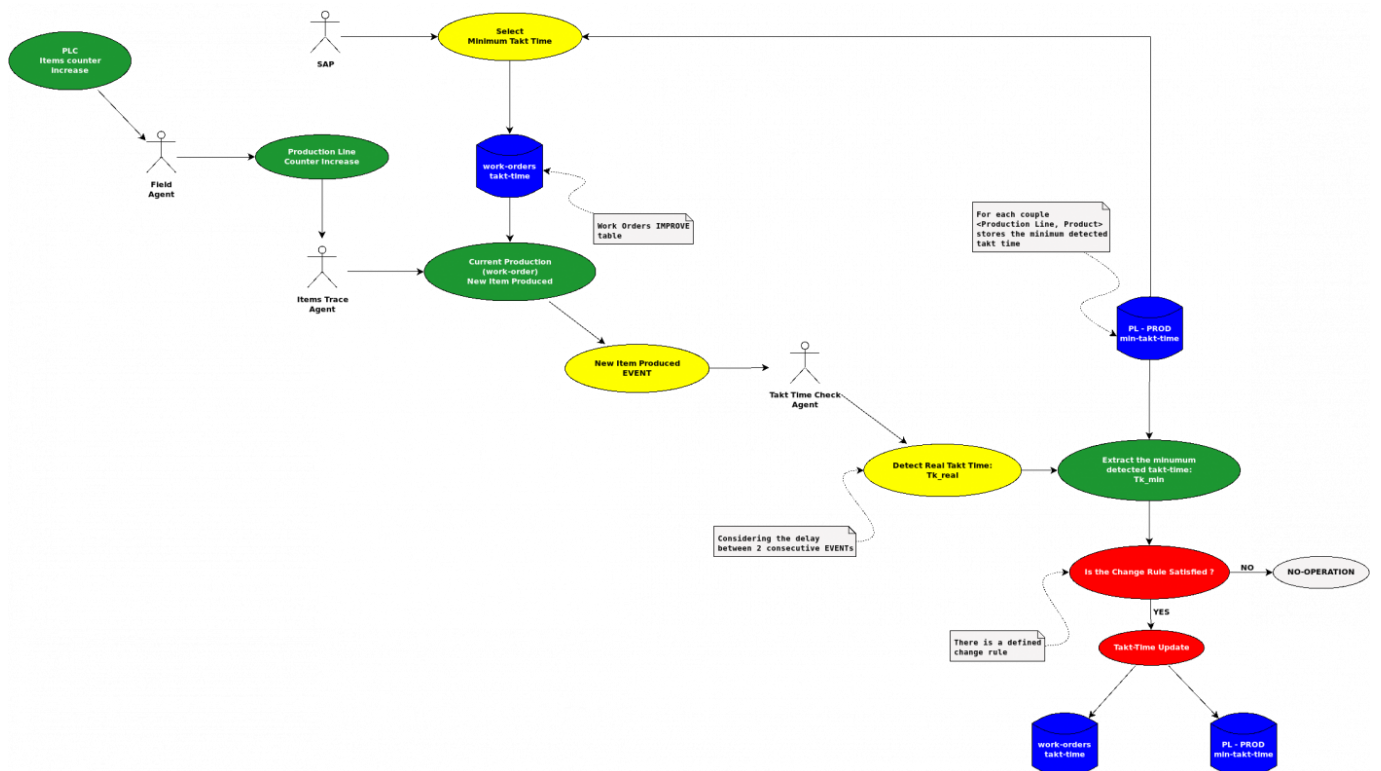


Check of Minimum Takt Time

Current Scenario



Modified Scenario

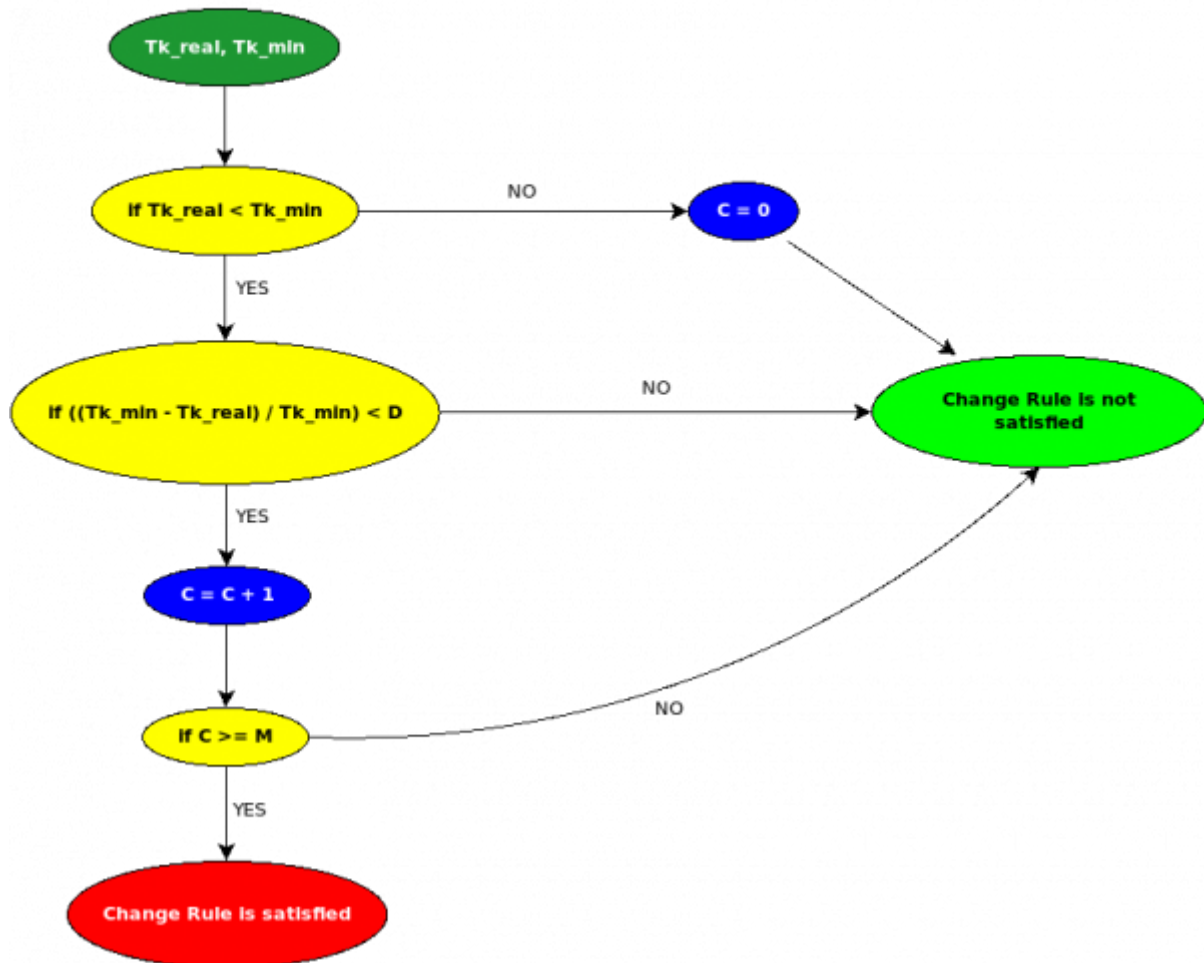


The Change Rule

D = maximum fraction (%) of decrease of Tk_real compared to Tk_min

M = minimum number of consecutive violation events that generates the "Satisfaction of the Change Rule"

C = counter of violation events starting with 0



Takt time change history

Da data

A data

Selezione linea (opzionale)

Selezione articolo (opzionale)

Data	Ora	Linea	Articolo	Tempo ciclo	Parametri cambio tc				
		codice	descrizioe	codice	descrizione	prima	dopo	numero	percentuale (outlayer)
Excel									

```
select ...
from dimension d
inner join facttc f
on d.kfact = f.codice
where d.d1='..' and d.d2='..'
```

