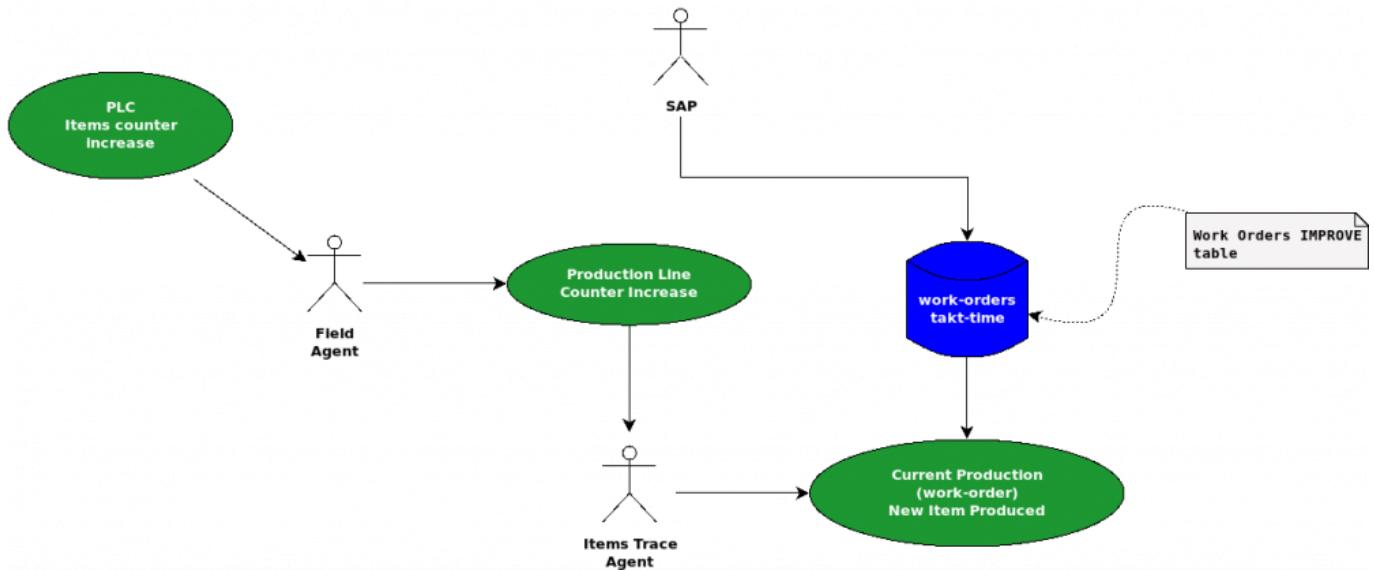
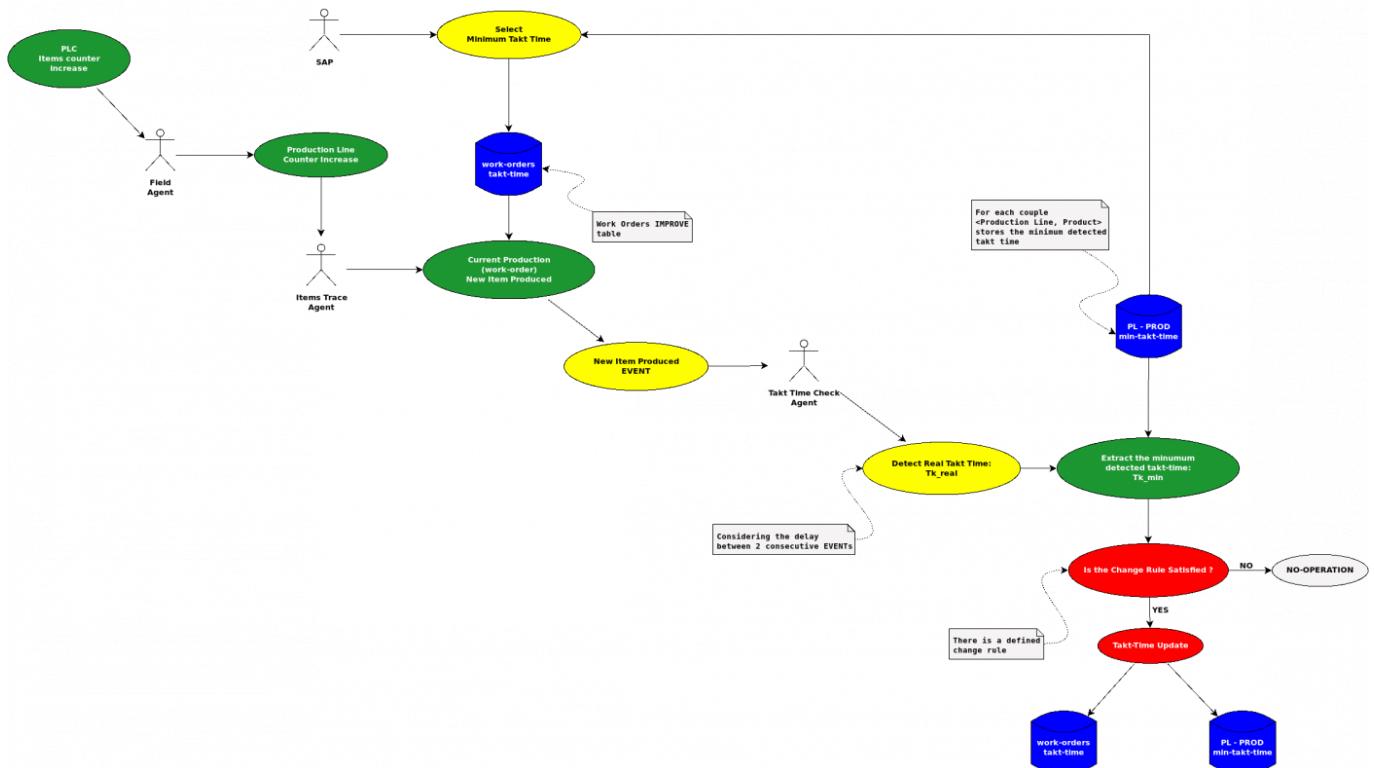


# Check of Minimum Takt Time

## Current Scenario



## Modified Scenario



## The Change Rule

D = maximum fraction (%) of decrease of Tk\_real compared to Tk\_min  
M = minimum number of consecutive violation events that generates the "Satisfaction of the Change Rule"  
C = counter of violation events starting with 0

