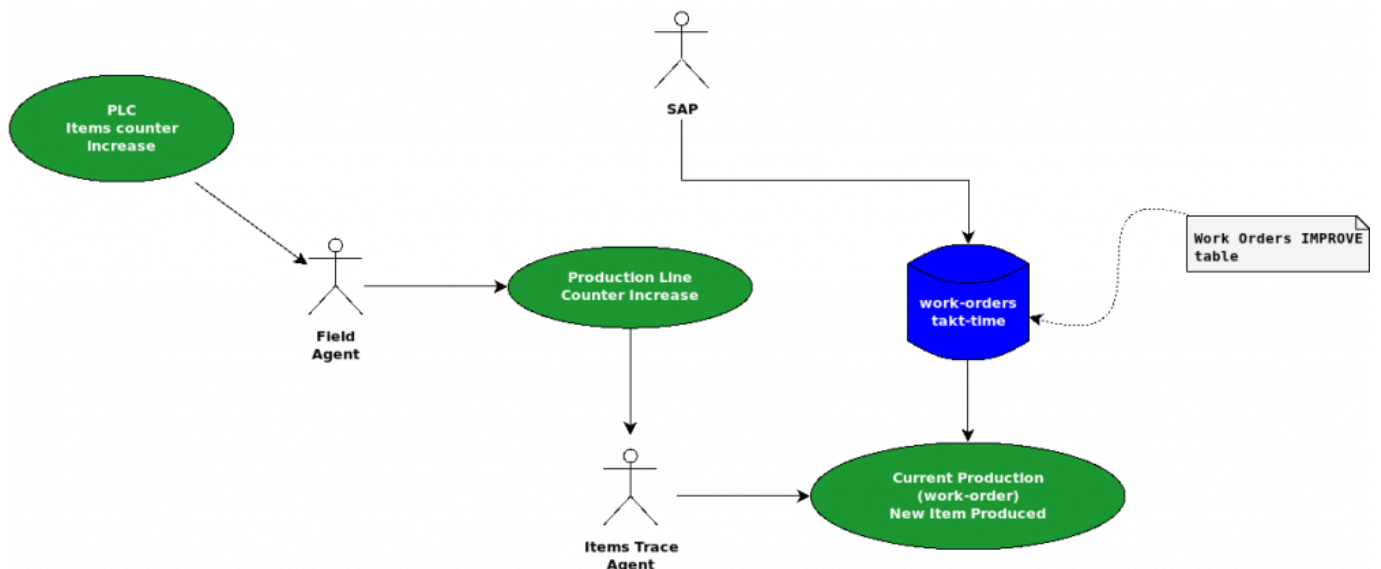
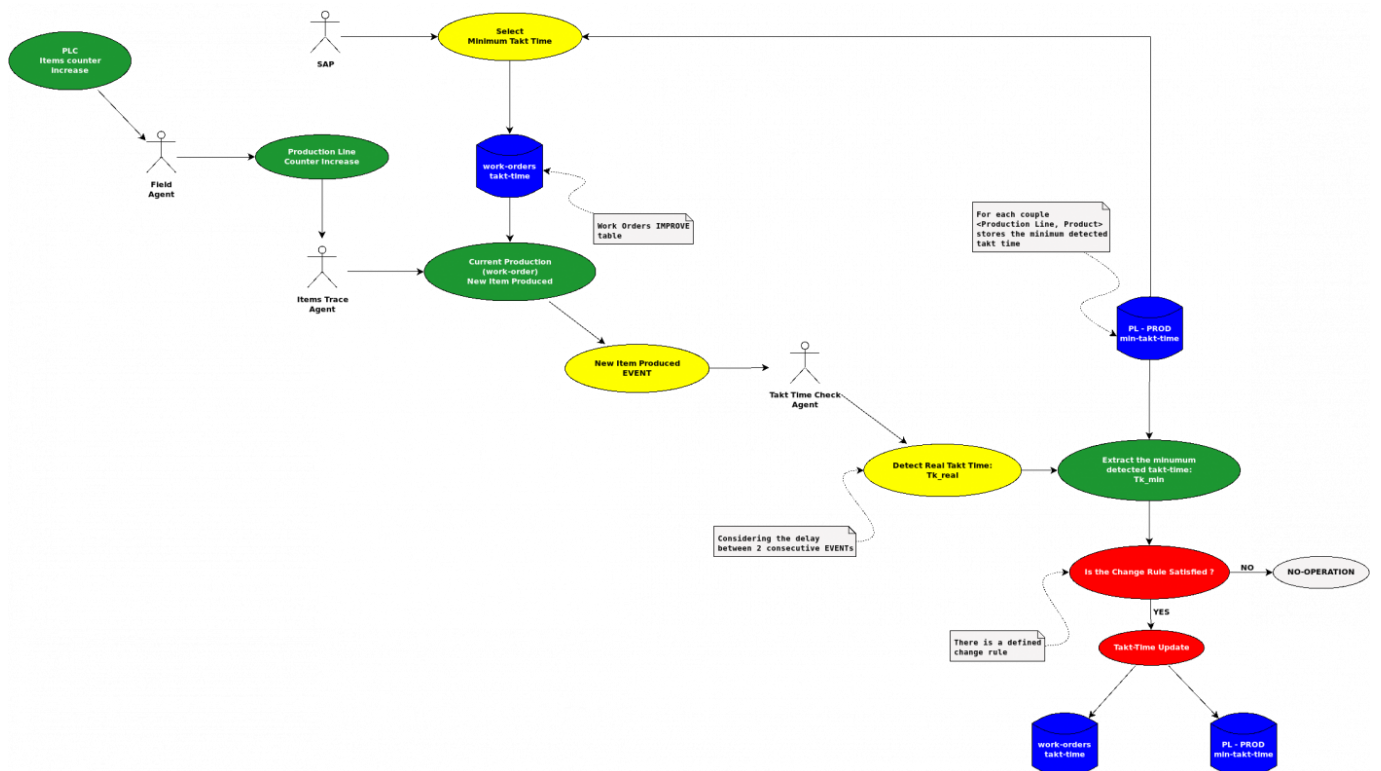


# Check of Minimum Takt Time

## Current Scenario



## Modified Scenario



## The Change Rule

$D$  = maximum fraction (%) of decrease of  $Tk\_real$  compared to  $Tk\_min$

$M$  = minimum number of consecutive violation events that generates the "Satisfaction of the Change Rule"

$C$  = counter of violation events starting with 0

