

SmartMoM - Integration

With the goal of visualizing all factory data and KPIs in a BI tool running on the German Edge Cloud platform, FIP requires IMPROVE 4.0 integration with SmartMoM (German Edge Cloud's application used for production master data management).

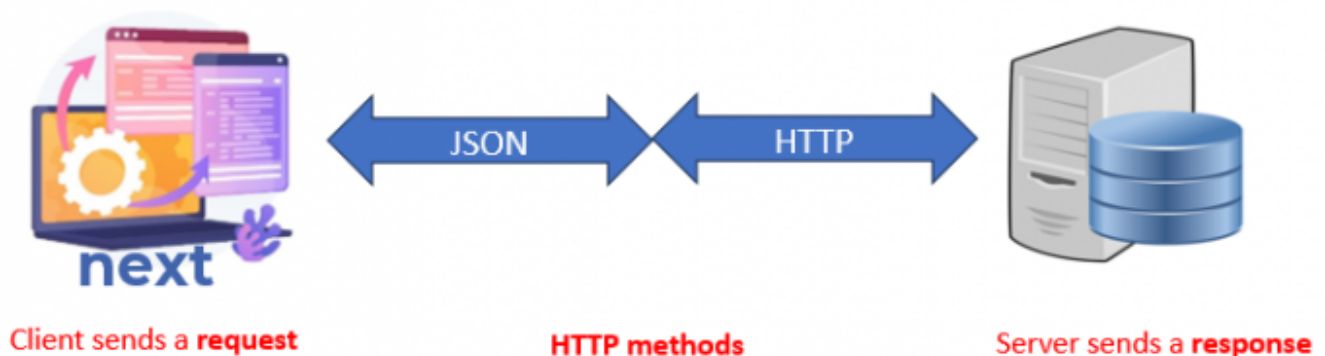
Communication will be via REST API through which IMPROVE 4.0, purely performing the function of REST client, will provide the requested data, related to the production lines currently being monitored in Peschiera, to the server. As such, it will be up to IMPROVE 4.0 to make an initial REST call to obtain an authentication token, which will be necessary for the subsequent execution of the corresponding API.

The APIs agreed upon are, specifically, two:

- one REST POST for retrieving data related to Work Orders Statuses;
- one REST POST for retrieving data related to Machine Statuses.

Details and documentation related to the parameters (both mandatory and non-mandatory) that will be transmitted via these APIs have already been discussed in a preliminary meeting between the parties, where German Edge Cloud made itself available for any future interactions that may facilitate the NeXT team with the integration process.

FLOWCHART



It has been agreed that data will be exchanged on an event-by-event basis to enable the server to receive, in near real time, information regarding orders and machine status.

A cloud-based server will be provided that can enable appropriate testing activities to be performed in parallel with developments: the estimated timing includes, in addition to and prior to the aforementioned software development and testing activities, the entire process of analyzing the documentation mentioned above, preparatory to the data mapping required for proper communication between the two systems, and the implementation of the mapping itself for all required parameters.

In the following paragraphs the IMPROVE 4.0 available data are defined. For any additional required data it will be necessary to evaluate if they are present or not in the IMPROVE 4.0 platform.

IMPROVE 4.0 side: Work Order Status

IMPROVE 4.0 can provide the following family of data:

- work order number or confirmation order number

- work center
- number of produced items
- number of scrap items
- standard takt time (provided by Sap)
- real takt time (calculated by the system if the related module will be activated)

For any produced item and for any scrap item IMPROVE 4.0 can call the related REST POST API.

IMPROVE 4.0 side: Machine status


IMPROVE 4.0 can provide the following family of data in case of beginning of a stop machine:

- work center
- time of beginning of the stop machine
- stop reason

IMPROVE 4.0 can provide the following family of data in case of ending of a stop machine:

- work center
- time of ending of the stop machine
- stop reason

Each event can be sent once is detected via REST POST API.

 **Fix Me!** If an operator changes the stop information a posteriori how IMPROVE 4.0 can update the GEC platform ?

Information MAPPING

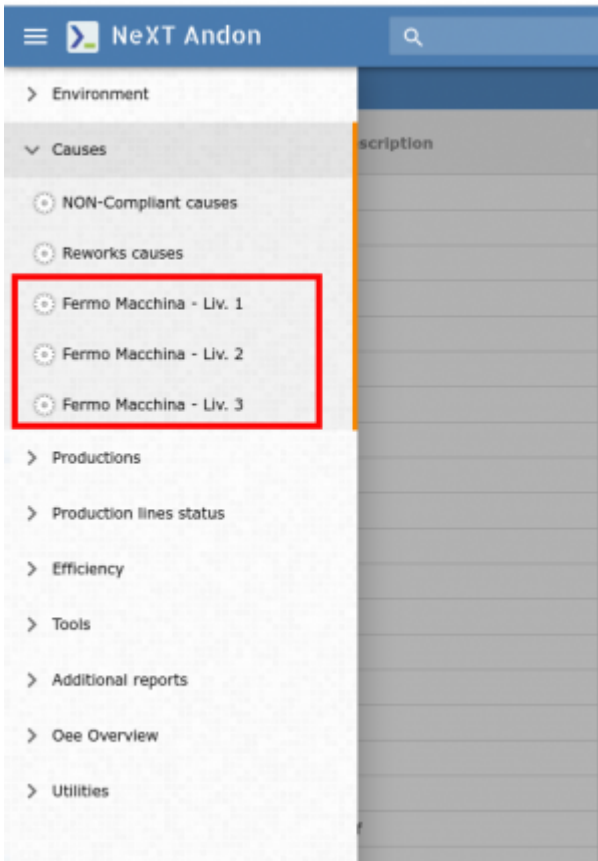
It is required to create a mapping between IMPROVE 4.0 dataset and GEC platform dataset, in particular for the following structures:

- stop causes
- work centers

In both the cases IMPROVE 4.0 provides a page where the user can himself set this mapping.

Stop Causes

Using the related menu item it can be possible to access to the machine stop causes list:

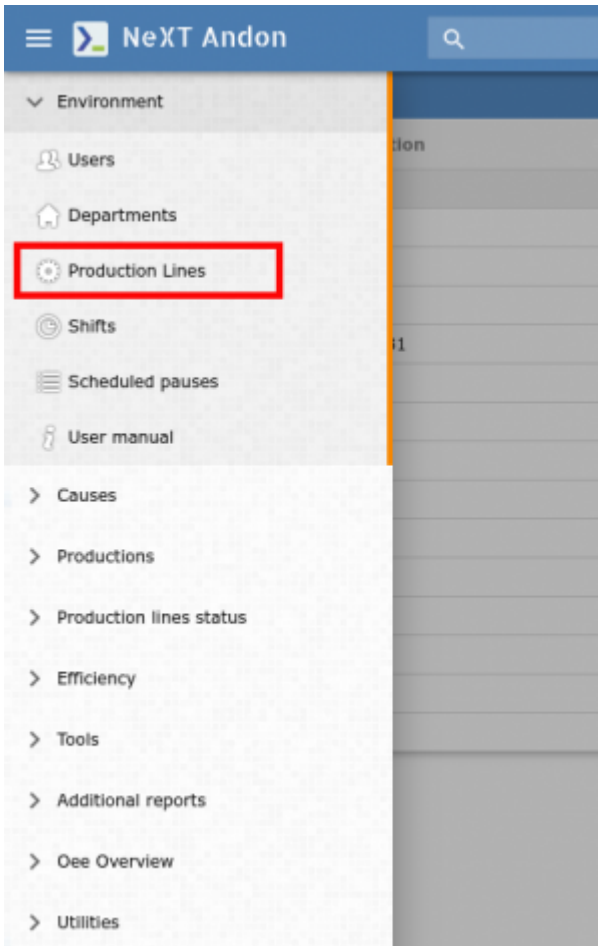


Opening the page of a specific machine stop cause, it can be possible to configure the GEC platform related code in the indicated field:

A screenshot of the 'Machine downtime' configuration form. The form is divided into several sections: 'Master data', 'Tipologia', and 'Details'. In the 'Master data' section, there is a field for 'ERP code' which is highlighted with a red rectangular box. A red arrow points to this field from below. Other fields in 'Master data' include 'Code' (U02201E), 'Description' (Elektrisches Problem), and 'IDGR' (0 - System (cannot be deleted)). The 'Tipologia' section has radio buttons for 'Type' (Failure, Scheduled, Slowdown) and checkboxes for 'Organizational' and 'Machine breakdown'. The 'Details' section has dropdowns for 'Level' (Level 3), 'Level 1' (FU02 - Ungeplant - Maschine, Grund bekannt), and 'Level 2' (U02201 - Schweißen), along with 'Sort index' (1) and 'OEE stratification' (Maintenance).

Work centers

Using the related menù item it can be possible to access the work centers list:



Opening the page of a specific work center, it can be possible to configure the GEC platform related code in the indicated field:

Resource configuration

Master data

Department: abt151 - Hohlkörperlinie

Code: 151302

ERP code: 151302

Description: 630to NZ, 151302

Workers: 0

Workshift: h24

Linked resource: 151301 - 630to VZ, 151301

Default Quantity / production cycle: 1

Takt Time Management Policy: Divide CT / Q.ty

OEE

OEE limit red/yellow: 80 %

OEE limit yellow/green: 85 %

Cycle Time Factor: 88 %

OEE reports thresholds

Monthly: 85 %

Daily: 85 %

Tooling reports thresholds

Monthly: 10 %

Daily: 15 minutes

Failure reports thresholds

Monthly: 5 %

Daily: 30 minutes

NON-compliant reports thresholds

Monthly: 1,3 %

Daily: 1,3 %

100 OEE LIMITS

SALVA

CHIEDI

For the case of work-center it is necessary to check if GEC platform will use the same code of the SAP system. In positive case no additional operation will be required since IMPROVE 4.0 is already configured for this scope. In negative case it will be necessary to add another field in the same page for mapping the GEC platform work centers codes.

Activities

Activities will be divided as follows:

- Credential retrieval to obtain the token for access to the provided API, study and test of the provided APIs, implementation of the interface (middleware) for sending data to the server;
- Mapping out causes of downtime/scrap currently set in the NeXT system for FIP according to the nomenclature of the German Edge Cloud system;
- Preparation of the software module for API #1, cloud testing and activation in production environment;
- Preparation of the software module for API #2, cloud testing and activation in production environment.